

PART NO. CP3581 -1042 RH  
-1043 LH

IF THIS DOCUMENT IS PRINTED IN HARDCOPY, IT IS FOR INFORMATION ONLY AND THEREFORE NOT SUBJECT TO UPDATING CONTROLS. ALWAYS REFER TO VIEWSTATION FOR THE LATEST ISSUE.

FIRST ANGLE PROJECTION

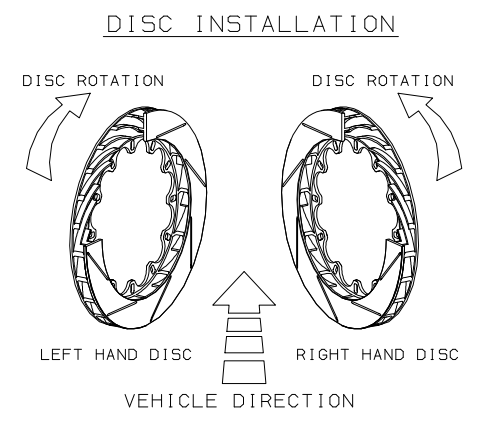
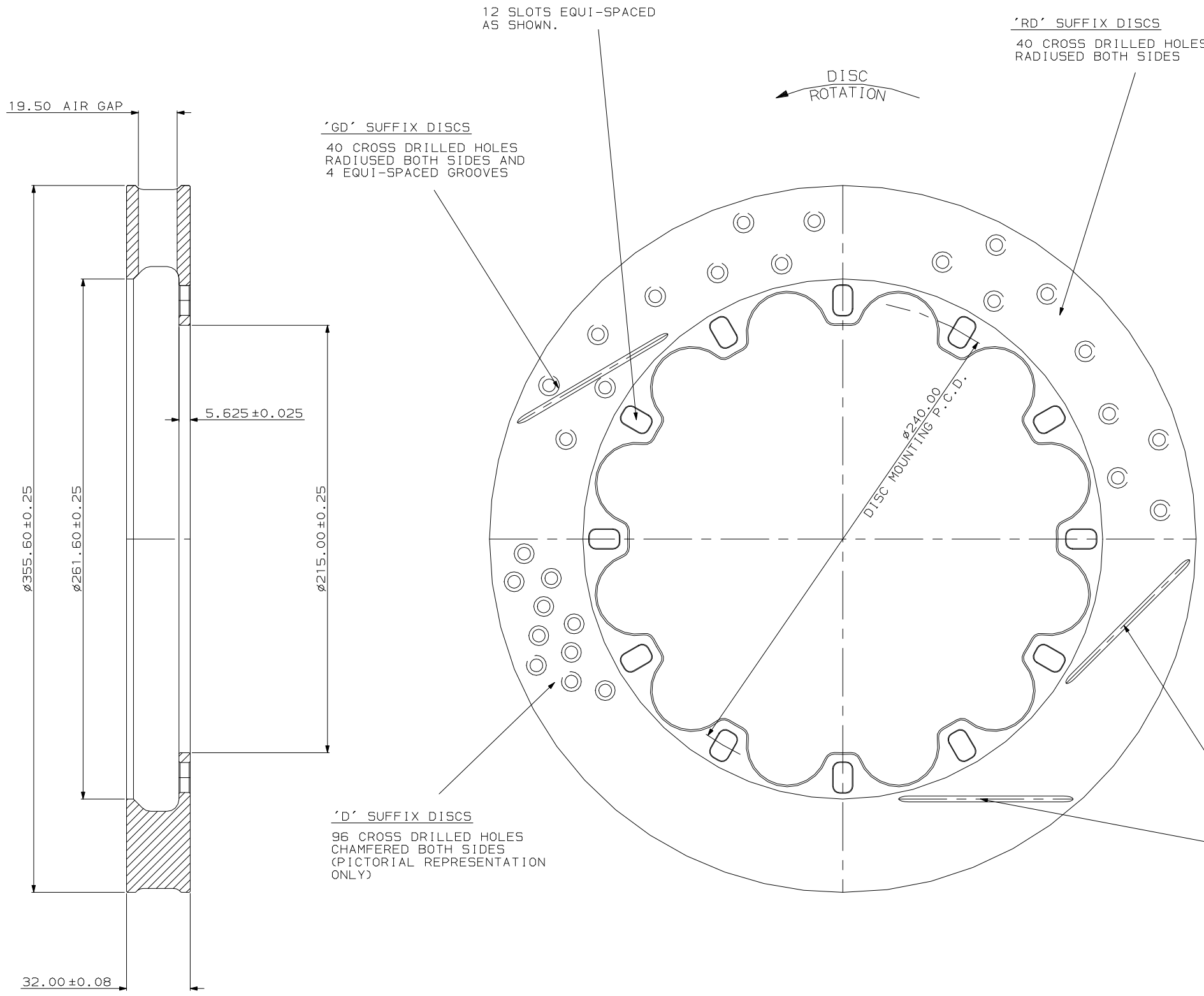
DO NOT SCALE

THIS DRAWING IS CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT SHALL NOT BE LOANED OR COPIED OR DISCLOSED TO ANY OTHER PERSON OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF AUTOMOTIVE PRODUCTS p.l.c.

YEAR 1997

AUTOMOTIVE PRODUCTS p.l.c. RACING

NOTE	VALUE	ISSUE NO.	DATE & NO.	ALTERATIONS	CHK'D
		46	25/6/97	CURRENT ISSUE	



FOR DISC MOUNTING TECHNIQUES, BEDDING PROCEDURE AND DISC COOLING RECOMMENDATION SEE BRAKE CALIPER CATALOGUE.

'GD' SUFFIX DISCS  
40 CROSS DRILLED HOLES  
RADIUSED BOTH SIDES AND  
4 EQUI-SPACED GROOVES

'RD' SUFFIX DISCS  
40 CROSS DRILLED HOLES  
RADIUSED BOTH SIDES

'D' SUFFIX DISCS  
96 CROSS DRILLED HOLES  
CHAMFERED BOTH SIDES  
(PICTORIAL REPRESENTATION  
ONLY)

'G4/G8' SUFFIX DISCS  
SPECIFIED NO. OF GROOVES  
EQUI-SPACED AS SHOWN

R.H AS DRAWN. L.H OPPOSITE.  
THIS IS A 48 VANE VENTED DISC  
OF WEIGHT kg.  
USE BOBBIN PART NO. CP2494-589 TO  
ACHIEVE STANDARD 0.45/0.35mm FLOAT.

SUFFIX TO DISC PART NUMBERS :-  
\* DENOTES NON STANDARD DISC OPTIONS (LIMITED AVAILABILITY)

SUFFIX	DETAILS
P	PLAIN (NO GROOVES OR HOLES)
D	CROSS DRILLED (HOLES CHAMFERED)
* RD	CROSS DRILLED (REDUCED NO. OF HOLES, HOLES RADIUSED)
* GD	4 GROOVES AND CROSS DRILLED (REDUCED NO. OF HOLES)
GB	GROOVED ONLY (DIGIT SPECIFIES NO. OF GROOVES PER FACE) EG. G4 SPECIFIES 4 GROOVES PER FACE

TEST	UNLESS OTHERWISE STATED:	
	DIMENSIONAL TOLERANCES	±0.25
	ANGULAR TOLERANCES	±0°30'
	MAX SURFACE FINISH:	
	BY ANY METHOD	✓ = μm (Ra)
	ON MACHINED SURFACES	✓ = μm (Ra)
	WITHOUT MATERIAL REMOVAL	✓ = μm (Ra)
	DIMENSIONS IN MILLIMETERS	SHEET 27
	DRAWING TO B.S.308.	SIZE 40
	THREADS TO B.S.3643 PT2(MEL110).	
	REMOVE BURRS.	
	TITLE	SCALE 1:1
		TRANSLATION SHEET NO(S)
		SHEET NO. TOTAL 1 OF 1

MATERIAL	CAST IRON
MATERIAL SPECIFICATION(S)	
TREATMENT	
DRAWN	STEVE OXLEY
RE-DRAWN	CHECKED
GENERATED FROM	
TITLE	VENTED BRAKE DISC INSTALLATION DRG.
PART NO.	CP3581 -1042 RH -1043 LH
GROUP PART NO.	

cp3581-1042-3cd