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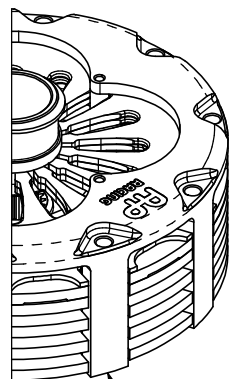
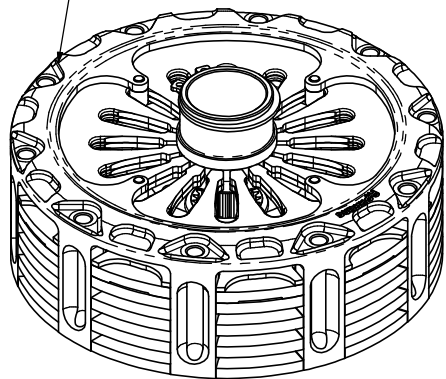
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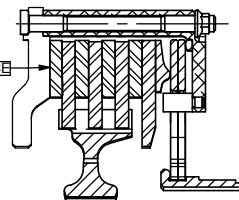
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CP7923 Ø140mm (5.5") PULL TYPE CARBON / CARBON CLUTCH ASSEMBLY. INCLUDING AN OPTIONAL CUSHION FLYWHEEL SYSTEM (CFS) AND CONCENTRIC SLAVE CYLINDER

STEEL COVER



FRICITION FACE



SECTION SHOWING
A STEPPED SECTION
FLYWHEEL
PART NUMBER SUFFIX
-SN OR -SC

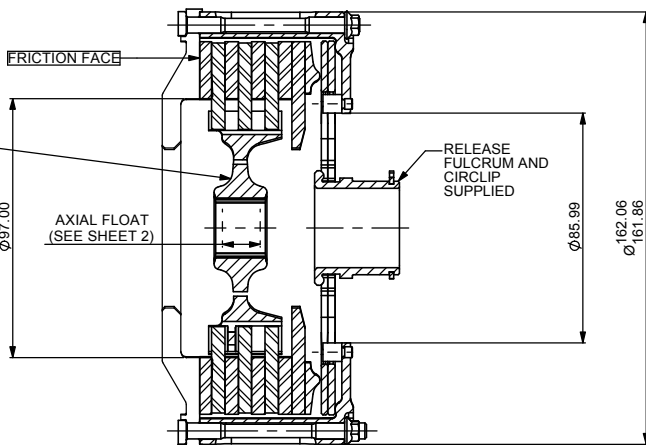
ALUMINIUM COVER

HUB PART No. CP7803-108S SPLINE 1.16" x 26 x 30°

HUB MATERIAL SUFFIX. S = STEEL

HUBS ARE AVAILABLE WITH OTHER SPLINE SIZES. CONTACT AP RACING FOR DETAILS.

FOR HUB ENVELOPE SEE SHEET 2.



Ø97.00

AXIAL FLOAT (SEE SHEET 2)

RELEASE FULCRUM AND CIRCLIP SUPPLIED

Ø85.99

Ø162.06

Ø161.96

SECTION A-A

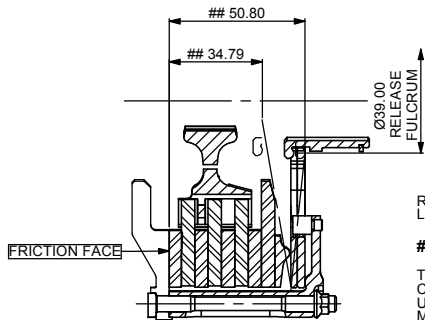
RELEASE TRAVEL TO BE LIMITED TO 4.00mm MAXIMUM

BEARING POSITION

TO ENSURE ADEQUATE RELEASE TRAVEL AND CLUTCH LIFE THESE LIMITS HAVE BEEN CALCULATED USING AN ADDITIONAL 20% RELEASE TRAVEL AND 50% MORE WEAR IN THAN SPECIFIED (CALCULATED FROM THE FRICTION FACE.)

THESE FIGURES COVER THE FULL RANGE OF CLUTCHES IN THE CP7923 FAMILY.

FOR OPTIONAL PULL TYPE SLAVE CYLINDER DETAIL SEE SHEET 4



SECTION B-B

CP7923 CLUTCH FAMILY

MAXIMUM DYNAMIC TORQUE CAPACITY																			
(Nm)	N/A	1523	1333																
(ft.lb)	N/A	1123	982																
RELEASE LOAD																			
Max. Peak Worn (N)	N/A	6400	5650																
At Travel (N)	N/A	5400	3700																
WEAR IN (See Note)																			
	N/A	1.50	1.50																
Set Up Height New	N/A	48.51	46.00																
Set Up Height Worn	N/A	47.15	44.70																
(Set Up Height is calculated from the flywheel friction face.)																			
Release Ratio	N/A	4.41	4.41																
<table border="1"> <thead> <tr> <th></th> <th>Aluminium Cover (Steel Pressure Plate)</th> <th>Steel Cover (Steel Pressure Plate)</th> <th></th> </tr> </thead> <tbody> <tr> <td>Assembly Mass</td> <td>2.09 kg</td> <td>2.75 kg</td> <td></td> </tr> <tr> <td>Assembly Inertia</td> <td>0.00675 kg.m²</td> <td>0.01020 kg.m²</td> <td></td> </tr> <tr> <td colspan="4">Estimated Driven Plate & STL Hub Inertia = 0.001348 Kg.m²</td> </tr> </tbody> </table>					Aluminium Cover (Steel Pressure Plate)	Steel Cover (Steel Pressure Plate)		Assembly Mass	2.09 kg	2.75 kg		Assembly Inertia	0.00675 kg.m ²	0.01020 kg.m ²		Estimated Driven Plate & STL Hub Inertia = 0.001348 Kg.m ²			
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Estimated Driven Plate & STL Hub Inertia = 0.001348 Kg.m ²																			
PERFORMANCE SUFFIX																			
	OH	CH	GH																
For Reference																			
Diaphragm Spring Rate	ORA	CRV	GRY																
Clutch Ratio	HIR	EHR	HIR																

MATERIAL SUFFIX	COVER MATERIAL	PRESSURE PLATE MATERIAL	CARBON / CARBON TYPE
02	ALUMINIUM	STEEL	HEAVY DUTY
03	STEEL	STEEL	HEAVY DUTY
05	TITANIUM	STEEL	HEAVY DUTY
08	ALUMINIUM	TITANIUM	HEAVY DUTY

FLYWHEEL TYPE		
	SUFFIX	COMMENTS
STANDARD FLAT FLYWHEEL	FN	FOR INSTALLATION DATA SEE SHEET 2
STANDARD STEPPED FLYWHEEL	SN	N/A
FLAT FLYWHEEL WITH CFS	FC	FOR INSTALLATION DATA SEE SHEET 2 AND FLYWHEEL DETAILS SEE SHEET 3
STEPPED FLYWHEEL WITH CFS	SC	FOR INSTALLATION DATA SEE SHEET 2 AND FLYWHEEL DETAILS SEE SHEET 3

Sample AP Racing Part No. **CP7923-GH03-FC**
If a displacement transducer is required add '-DT-' to the part number (See sheet 4)

WEAR IN
THIS CLUTCH HAS BEEN DESIGNED FOR THE WEAR IN INDICATED ABOVE, WHICH MUST BE COMPENSATED FOR BY USING PRESSURE PLATE "SHIMS" FROM THE KITS DETAILED BELOW.
THE MAXIMUM CARBON STACK WEAR FOR THIS ASSEMBLY IS 6.00mm

	OH	CH	GH
STANDARD KIT 0.50 - 4.50 IN 0.50 STEPS	N/A	CP6504-7SS	CP6504-7SS
INTERMEDIATE KIT 0.25 - 4.25 IN 0.50 STEPS	N/A	CP6504-8SS	CP6504-8SS

Issue No.	Alterations			Zone	Initials
	Date & No.	Particulars			
6	07/08/06 C2942	LATEST DRAWING FORMAT	-	-	
7	24/01/07 C3039	BOLT LANDS: 6.90/6.80 WAS 6.30/6.20	#	JG	
8	19/08/08 C3466	CH OPTION ADDED. STEPPED DETAIL ADDED TO ALL SHEETS	#	JG	
9	22/08/08 C3466	ALLUMINIUM COVER WEIGHT AND INERTIA ADDED.	#	JG	
10	09/09/08 C3476:01	CH03-SC OPTION ADDED	-	GS	

SCALE 1:1	SHEET 1 OF 4
DRAWN	STUART WEBB
APPROVED	
DERIVED FROM	
TITLE	
Ø140mm PULL TYPE C/C CLUTCH ASSEMBLY	
DRG NO.	cp7923-1cd

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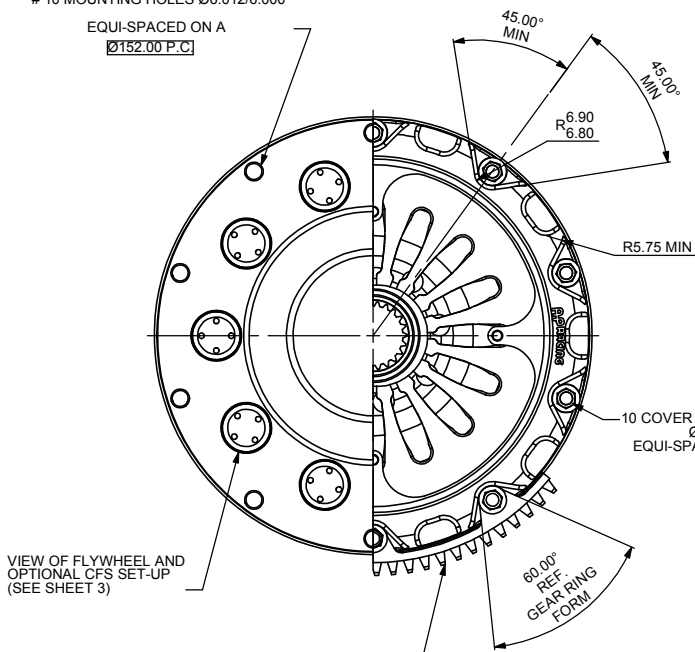
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FLYWHEEL DIMENSIONS

(RECOMMENDED FOR CP4703 STUDS)

10 MOUNTING HOLES Ø6.012/6.000

EQUI-SPACED ON A
Ø152.00 P.C.



VIEW OF FLYWHEEL AND OPTIONAL CFS SET-UP (SEE SHEET 3)

OPTIONAL STARTER RING GEAR SUPPLIED BY CUSTOMER

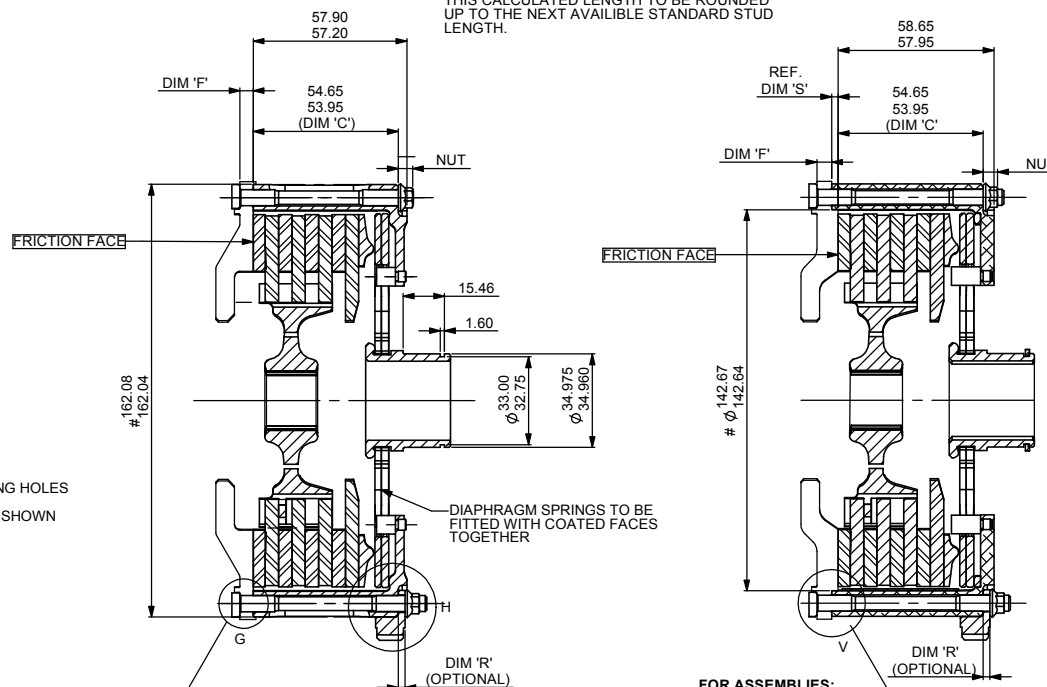
RECOMMENDED CLUTCH MOUNTING :
(FOR ALL TYPES OF ASSEMBLY)
M6 x 1.0, CP4703 FAMILY STUD AND K-LOCK NUT.
NUTS TO BE TIGHTENED IN A DIAMETRICALLY-OPPOSITE SEQUENCE, HALF A TURN AT A TIME
TIGHTENING TORQUE : 10Nm (7.5 ft.lb)

LENGTH OF STUD REQUIRED TO BE CALCULATED THUS :

STUD LENGTH =

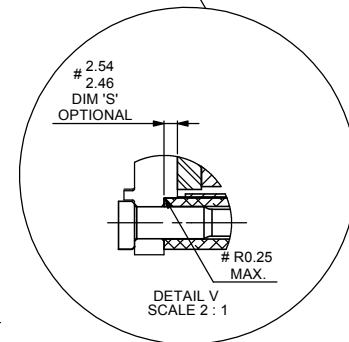
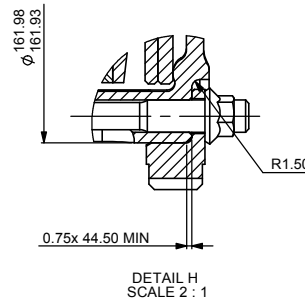
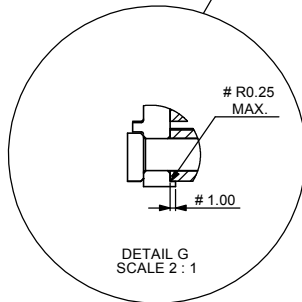
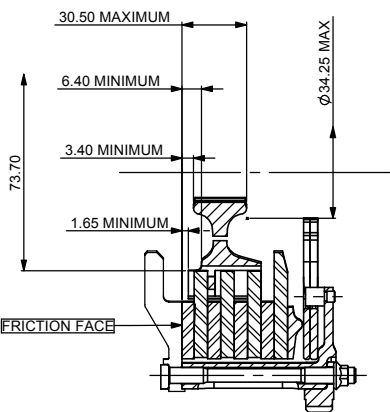
DIMENSIONS 'C' + 'F' + ('R' OPTIONAL) + (DIM 'S' OPTIONAL) + NUT

THIS CALCULATED LENGTH TO BE ROUNDED UP TO THE NEXT AVAILABLE STANDARD STUD LENGTH.



FOR ASSEMBLIES:
CP7923-xxxx-FN
CP7923-xxxx-FC

FOR ASSEMBLIES:
CP7923-xxxx-SN
CP7923-xxxx-SC



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SCALE 1:1	SHEET 1 OF 4
DRAWN	STUART WEBB
APPROVED	
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TITLE	
Ø140mm PULL TYPE C/C CLUTCH ASSEMBLY	
DRG NO.	cp7923-1cd

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FIRST ANGLE PROJECTION

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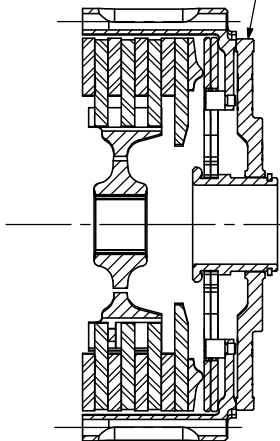
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THIS ASSEMBLY IS SUPPLIED NEW WITH AN INSTALLATION PLATE AS SHOWN. THIS IS TO ALLOW THE ASSEMBLY TO BE BOLTED TO THE FLYWHEEL WITHOUT DAMAGING ANY OF THE CLUTCH COMPONENTS.

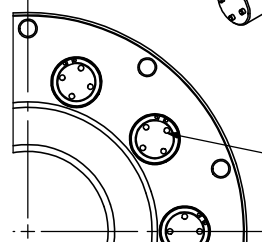
AFTER BOLTING THE CLUTCH TO THE FLYWHEEL REMOVE THE CIRCLIP AND INSTALLATION PLATE AND RETAIN FOR USE WHEN REMOVING THE ASSEMBLY FROM THE FLYWHEEL.

NOTE WHEN REMOVING A WORN CLUTCH ASSEMBLY THE INSTALLATION PLATE IS TO BE FITTED WITH THE 'WORN CONDITION -THIS SIDE UP' INSTRUCTION ON THE OUTSIDE.

WHEN RETURNING THIS CLUTCH ASSEMBLY BACK TO AP RACING FOR RECONDITIONING PLEASE RETURN WITH THIS INSTALLATION PLATE FITTED.



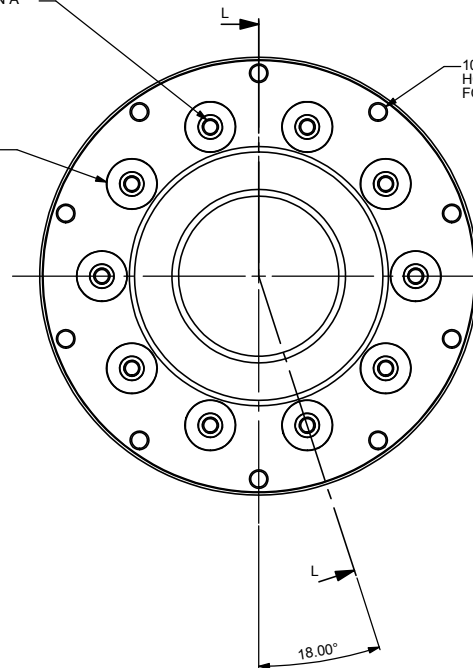
CFS RETAINING SCREW
INSTALLATION TOOL
PART NUMBER CP6623-107



4 HOLES Ø2.08/2.03
EQUI-SPACED ON A
Ø11.10 P.C.

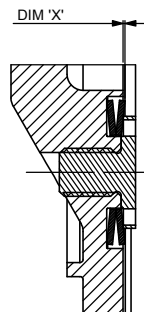
DRILL AND TAP 10 HOLES
M6 x 1.0 THRO'
EQUI-SPACED ON A
Ø117.50 P.C.
± 0.02

10 POCKETS AS SHOWN
EQUI-SPACED



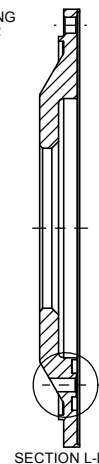
10 CLUTCH MOUNTING
HOLES SEE SHEET 2
FOR DETAILS

18.00°



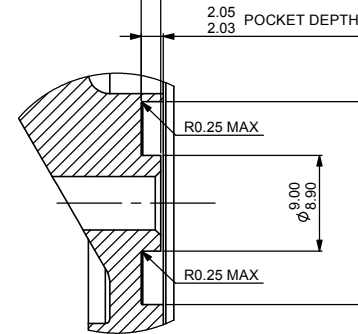
WITH TIME AND USE THE CUSHIONING EFFECT WILL DETERIORATE AND COMPONENTS SHOULD BE SERVICED WITH THE ABOVE KIT WHEN EITHER THE BELLEVILLES BECOME LOOSE OR WHEN DIMENSION 'X' FALLS BELOW 0.2, TAKEN AS THE AVERAGE OF 4 EQUALLY SPACED MEASUREMENTS AROUND THE CIRCUMFERENCE OF THE BELLEVILLE.
SECTION N-N
SCALE 3 : 1

ALL DIMENSIONS ARE FROM THE FRICTION FACE

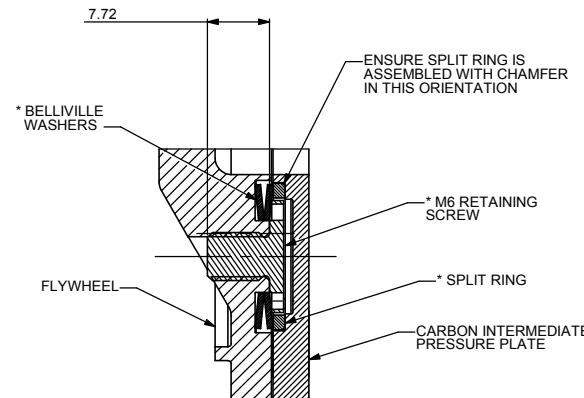


SECTION L-L

1.81
1.79 PILLAR HEIGHT



DETAIL M
SCALE 4 : 1



SECTION Q-Q
SCALE 3 : 1

* CUSHION FLYWHEEL COMPONENTS
AVAILABLE IN KIT FORM.

PART No. CP6623-2

CP6623-2 Steel Cushion Flywheel Kit Installation

- Machine 10 equispaced pockets and M6 x 1.0 tapped holes into the friction surface of the flywheel, to the size and position shown on opposite.
- Place the two Belleville washers supplied into each pocket in the orientation shown below.
- Apply Loctite 620 to threads and tighten the M6 x 1.0 screws onto the Belleville washers to a torque of 4Nm.
- Compress split washers using pliers and fit into recesses in bottom carbon/carbon pressure plate. Ensure split washers are flush with the friction face

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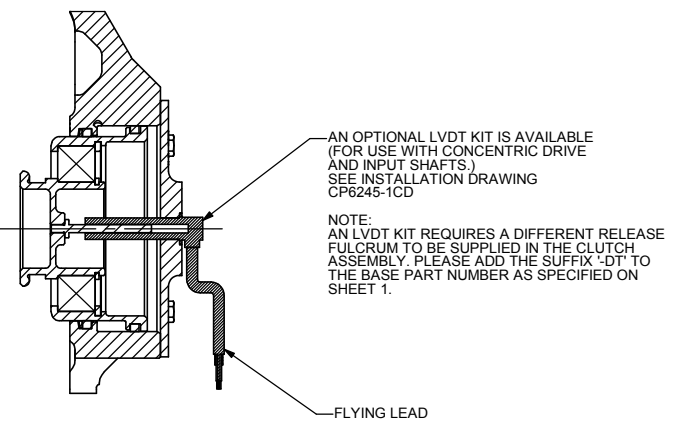
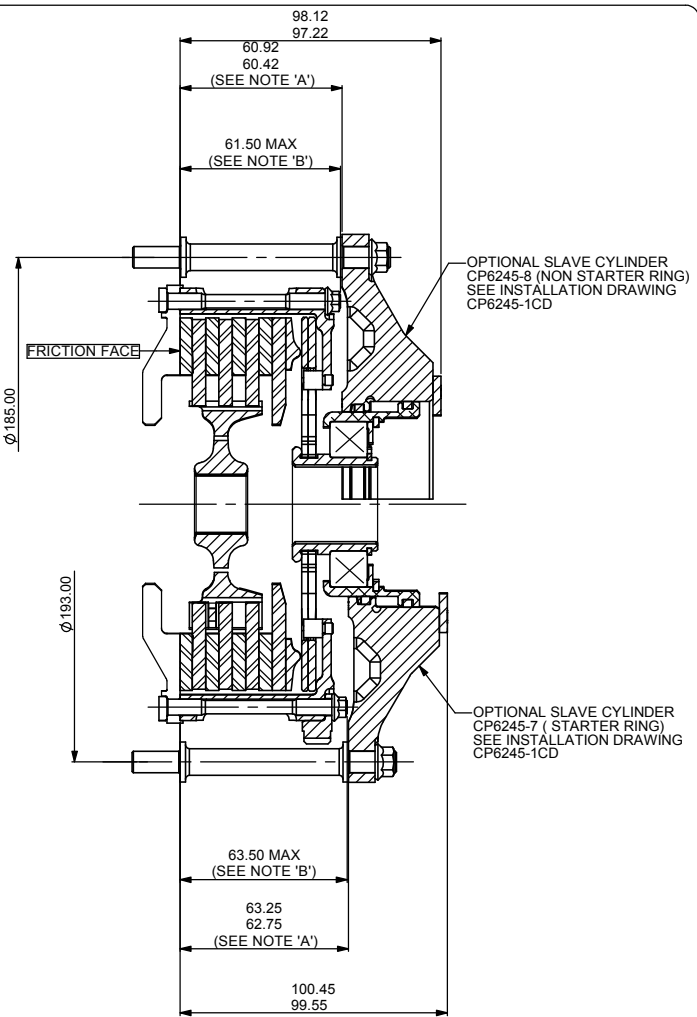
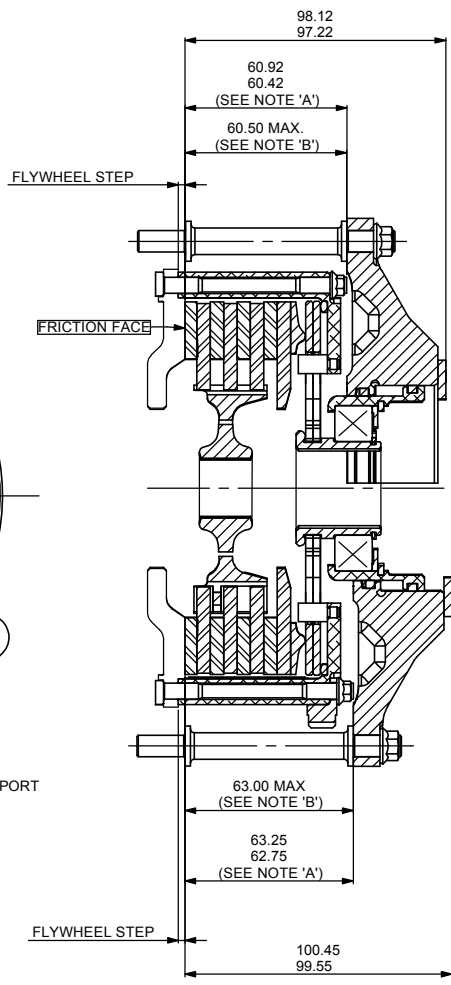
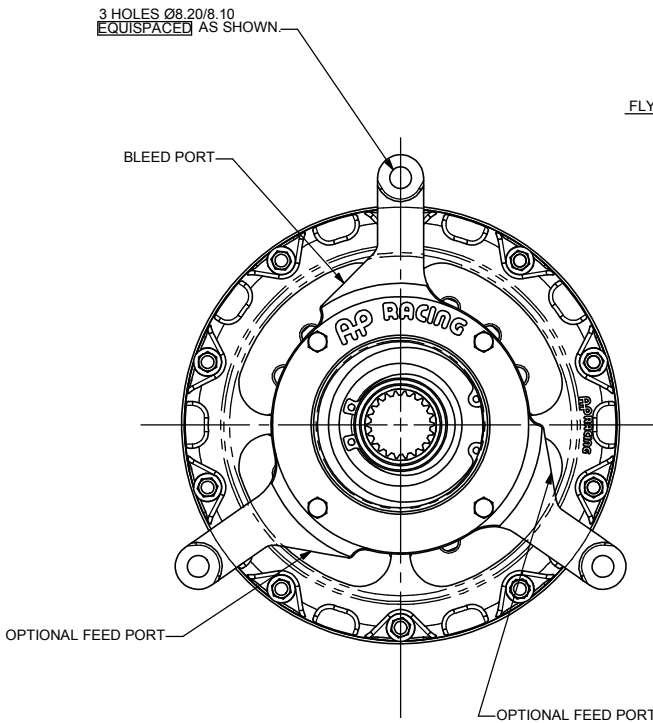
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NOTE 'A'
THIS DIMENSION MUST BE MAINTAINED BY THE USE OF CORRECT LENGTH STUDS/SLEEVES TO ENSURE PROPER FUNCTIONING OF THE RELEASE MECHANISM.

NOTE 'B'
IN THE CASE OF 'OVER LONG' MOUNTING STUD PROTRUSION THROUGH NUT SOME MACHINING OF STUD LENGTH MAY BE REQUIRED.

PLEASE CHECK SLAVE CLEARANCE

SLAVE CYLINDER SET-UP HEIGHT FROM NEW MUST MAKE ALLOWANCES FOR MAXIMUM CARBON STACK WEAR-IN (1.50 mm) AND MAXIMUM RELEASE TRAVEL. (4.00mm).

CLUTCH ASSEMBLY WITH STARTER RING GEAR

SCALE 1:1	SHEET 1 OF 4
DRAWN	STUART WEBB
APPROVED	
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TITLE	
Ø140mm PULL TYPE C/C CLUTCH ASSEMBLY	
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