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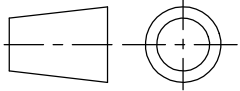


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FIRST ANGLE PROJECTION

INSTRUCTIONS FOR DALLARA BRAKE PEDAL MODIFICATION

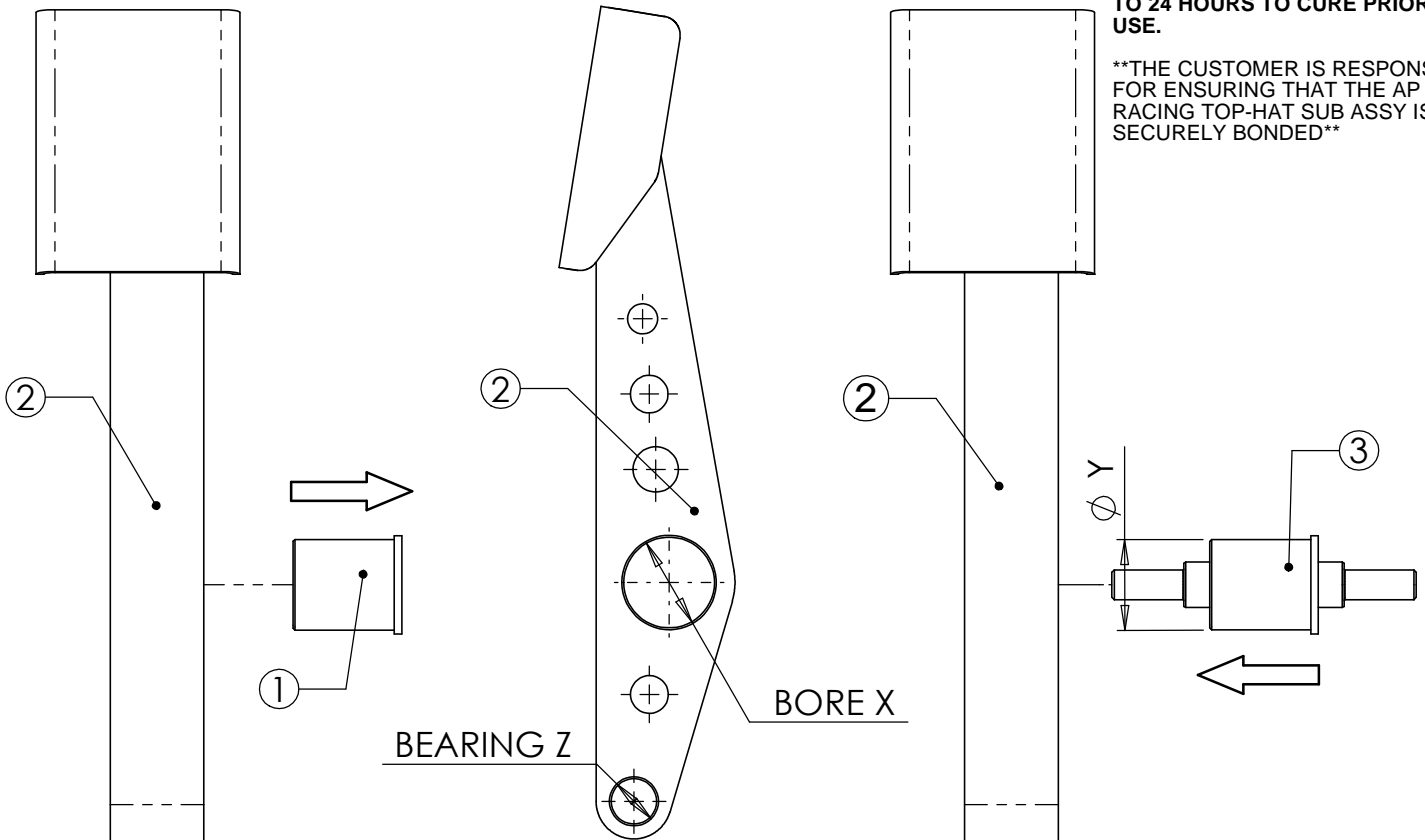
STAGE 1:
 PRESS TOP-HAT BUSH (1) OUT OF STANDARD DALLARA BRAKE PEDAL (2)
 ENSURE BRAKE PEDAL IS SUPPORTED CLOSE TO BORE 'X'

STAGE 2:
 CLEAN BORE 'X' OF STANDARD DALLARA BRAKE PEDAL (2) & Ø 'Y' OF AP RACING SUB-ASSY (3) USING A LOCTITE CLEANING SOLVENT & ALLOW TO DRY.

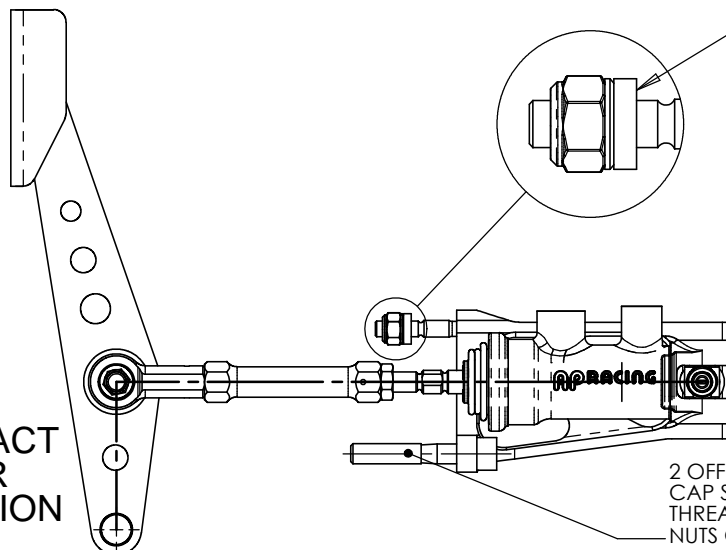
STAGE 3:
 SPRAY BORE 'X' OF STANDARD DALLARA BRAKE PEDAL (2) & Ø 'Y' OF AP RACING SUB-ASSY (3) WITH LOCTITE ACTIVATOR 7471 OR 7649 & ALLOW TO DRY.
 ** CARE MUST BE TAKEN NOT TO SPRAY THE PIVOT BEARINGS 'Z' IN THE PEDAL**

STAGE 4:
 APPLY LOCTITE 648 RETAINING COMPOUND AROUND THE LEADING EDGE OF THE AP RACING SUB-ASSY (3) & IN BORE 'X' OF THE STANDARD DALLARA BRAKE PEDAL (2). FIT AP RACING SUB-ASSY (3) INTO STANDARD DALLARA BRAKE PEDAL (2) USING A ROTATING MOTION TO ENSURE GOOD COVERAGE OF ADHESIVE. **ALLOW TO 24 HOURS TO CURE PRIOR TO USE.**

THE CUSTOMER IS RESPONSIBLE FOR ENSURING THAT THE AP RACING TOP-HAT SUB ASSY IS SECURELY BONDED



DETAILS FOR FITTING THE PEDAL BOX TO THE CAR



SECURE TOP FIXING POINT USING CP5528-111 CONVEX WASHER, CP5528-112 CONCAVE WASHER & CP2494-117 1/4" UNF PHILIDAS NUT. TIGHTEN TO 17Nm.

2 OFF M8 SOCKET HEAD CAP SCREWS TO BE THREADED INTO CAPTIVE NUTS ON PEDAL BOX

FOR MORE DETAILS CONTACT AP RACING FOR THE INSTALLATION DRAWING.

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